

## GODDARD CADDIS



### Recipe

Hook..... Dry, size 16-12  
Thread..... Rusty Brown  
Tail/Body..... Deer/Elk/Caribou Hair, your choice  
Hackle..... Brown, dry  
Antenna..... Hackle stem  
Head..... Thread

1. Place the hook in the vise and tie-in the thread at the middle of the hook shank. Wrap the thread back to the hook bend. Remove any thread tag. (***The point where you tied in the thread marks the point where you will stop the hair body.***) At your option, you can apply a small drop of super glue to the thread base at the bend of the hook to better anchor the thread in preparation for the deer hair.
2. Cut a clump of deer about ½ of a pencil diameter or slightly larger (depending on the hook size) and clean out any under fur. You don't need to stack the hair. Trim the butts even (cut as little as possible). Tie the clump in at the hook bend so that the hair butts are located slightly behind the hook eye. Hold the hair firmly and make two loose wraps around the hair, then, while still holding the hair firmly, pull the thread tightly to **flare** the hair. Make several more thread wraps forward through the hair to anchor it. Wiggle the hair slightly while you tighten the thread it to allow the hair to flare around the hook.
3. Cut and clean a second small clump of hair and cut off the tips, then **spin** it around the hook shank in front of the first clump. Remember you want the deer hair to stop where you originally tied in the thread (i.e. the middle of the hook shank). (You may have to repeat spinning hair a third time to reach this point.) Bring the thread to the front of the hair and make several tight wraps, then do a small whip finish, and cut the thread.
4. Now trim the body in a **cone shape** from front to back, being sure not to trim the hair aft of the hook bend (it will be the tail). Be careful not to trim off too much hair or loose the cone shape. (***See the picture.***)
5. Now select a large feather from the back of a brown cape and strip off all the fibers, leaving a clean feather stem. Trim the stem to obtain about a **5"** length to become antennae. Try to obtain the length from the thinnest part of the stem.

Over....>

6. Tie in the thread again right in front of the deer hair body.
7. Fold the cut feather stem in half and tie it in by the butt ends in front of the hair body, then, holding the sides of the loop together on top of the hook shank, wrap tight thread wraps over them to slightly behind the hook eye leaving a small clear place behind the hook eye. (You should now have a loop in front of the hook eye. **DO NOT CUT THE LOOP OFF.** Now wrap the thread back to in front of the hair body and let it hang.
8. Select a second hackle feather sized for your hook and strip off all the fuzz from its butt end. Tie it in by its butt end, concave side down, right in front of the hair body, remove any excess hackle but and wrap the thread forward to behind the hook eye. Now make touching turns of hackle forward to slightly behind the hook eye and tie it off. Remove any excess hackle. Lift the hackle stem loop you tied-in earlier, do a whip finish right behind the hook eye, and cut the thread.
9. Cut the loop at its tip to create two even antennae. Trim the antennae to be a little more than a hook shank in length.
10. Remove the fly from the vise and grasp it by the butt of the tail so that the fiber tips flair slightly. Holding the hair firmly with the hook point down, trim the tip of the tail at an angle upward, then make a small cut downward at the end of your first cut. This should give you tail like the one you see in the picture above.
11. Apply thread cement to the thread head at your option.